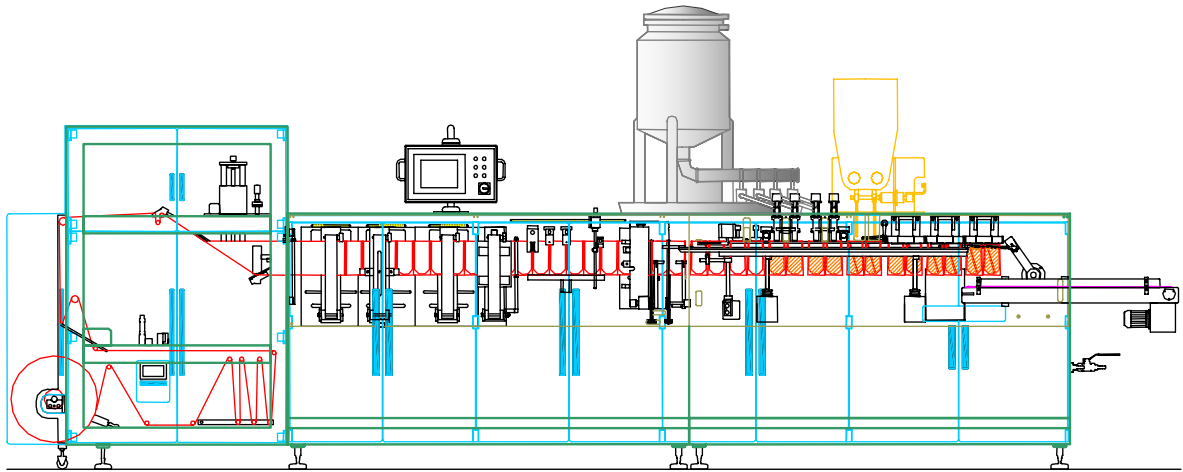


# BMK SERIES

## BOSSAR Modular-Kit technology

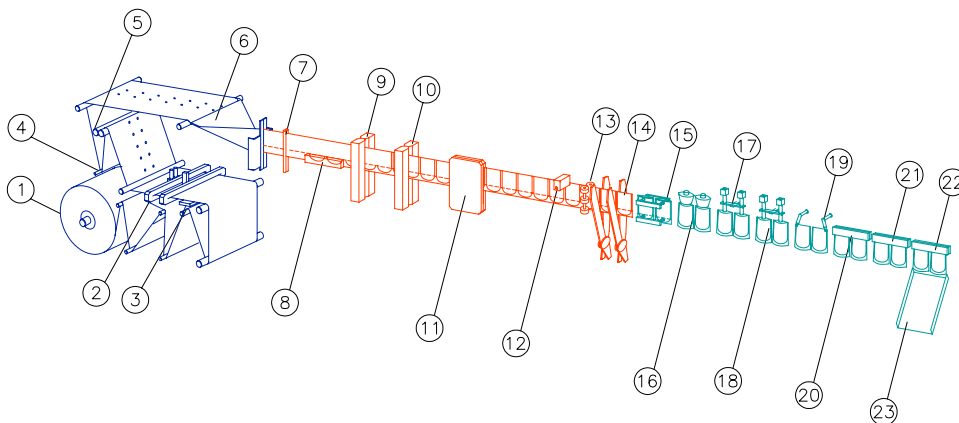


*Form Fill and Seal machine Model BMK-2600L STU/D with drinking straw feeder up for the Beverage Industry. This model is also available to dose sauces up to 3.000 ml capacity.*

## TRUE MODULAR MACHINES

### BMK-2600 and BMK-3300

More features for a smart investment



- |   |  |                                       |
|---|--|---------------------------------------|
| 1. Printed reel of Ø max. 500 mm                            | 8. Bottom seal unit                          | 16. Pouch blowing (open gusset)       |
| 2. Hole punching unit with Photoeye & space for printer.    | 9. 1 <sup>st</sup> vertical sealing unit     | 17. 1 <sup>st</sup> filling station.  |
| 3. Reel splicing table and end of reel detection            | 10. 2 <sup>nd</sup> vertical sealing unit.   | 18. 2 <sup>nd</sup> filling station.  |
| 4. Film pulling control tensioner.                          | 11. Cooling bottom and vertical seals.       | 19. Independent stretching unit.      |
| 5. Motorised unwind rollers.                                | 12. Photoeye for film printing registration. | 20. 1 <sup>st</sup> top sealing unit. |
| 6. Forming plough/gusset former (servo-motorised optional). | 13. Servo film pulling unit.                 | 21. 2 <sup>nd</sup> top sealing unit. |
| 7. Film guides.   | 14. Pouch cutting unit.                      | 22. Top cooling seal unit.            |
|   | 15. Pouch opening (suction cups)             | 23. Outlet.                           |



**BOSSAR**  
HORIZONTAL POUCH MACHINERY

[www.bossar.com](http://www.bossar.com)

## BMK-2600 & BMK-3300

The BMK series has been enhanced by adding two new machine models specially designed for the packaging of liquid products. For liquid applications, it is imperative to be able to attach a reclosable plastic spout to the top, front or corner portions of the pouch. Bossar has developed the new duplex corner valve applicator which is offered on the two models of the BMK machine series:

The model BMK-2600 will replace our best ever-selling machine, the model B-2500. The new machine includes not only the latest technological advances of the BMK series but it also increases the pouch size formats to 260 mm wide and the height to 270 mm. The filling capacity is 3.000 ml, ideal for large wholesale or family size packages.

The second model of the BMK Series for liquids is the BMK-3300. Similar to the BMK 2600, this machine model has increased its capabilities to produce larger pouch formats. However, the main usage for this machine is the triplex format for 110 mm wide pouches. This machine model is suitable for juice and sauce applications due to the high production outputs of up to 160 pouches per minute.

In general the Food and Chemical industry are directly benefited from the 100% modular concept of these machine modules. Any of the three modules can be built in stainless steel. Designed to be easily customised for handling solids or liquids.

BMK-2600					
Pouch type	Execution	Presentation	Format range (mm)		Speeds up to (cycles/minute)
			Minimum	Maximum	
Flat	S	3 – 4 seals	80 x 100	260 x 270	90
	D	3 – 4 seals	80 x 100	130 x 270	180
STU	S	Gusset Doy-pack® Delta	80 x 100	260 x 270	60
	D		80 x 100	130 x 270	120

**BOSSAR launches a new concept of modular machines**  
The Bossar Modular-Kit technology that satisfies:

**MARKETING, PRODUCTION and FINANCE**

**Suits to any budget.**  
**Flexibility for potential growth and**  
**adaptable to new packaging applications**

- √ Machine available in 1, 2 and 3 module combinations.
- √ Mechanically designed for liquids and plastic spout fitments.
  - √ Newly designed higher speed walking beam.
  - √ Flexibility to make different packaging styles thanks to newly redesigned groups

BMK-3300					
Pouch type	Execution	Presentation	Format range (mm)		Speeds up to (cycles/minute)
			Minimum	Maximal	
Flat	S	3 – 4 seals	80 x 100	260 x 270	80
	D	3 – 4 seals	80 x 100	165 x 270	160
STU	S	Gusset Doy-pack® Delta	80 x 100	260 x 270	55
	D		80 x 100	165 x 270	110
	T		80 x 100	110 x 270	165