

Pneumatic combination & Tension-Weld®/Plastic

Pneumatic Tension-Weld

Pneumatic Tension-Weld® combination tools perform the complete operation of tensioning and sealing Contrax®, Dymax®, or Tenax® plastic strapping without metal seals. A filter-regulator-lubricator assembly (P-173111) and 3/8" diameter air hose are required for proper operation and tool protection.



**VXL-2000Z
VXM-2000Z**



**VXT-2-16
VXT-2-19**

Pneumatic seal-feed combination tools

Designed for more demanding, continuous operations. Can help speed strapping and maintain consistent strap tension with reduced operator effort.



**AMPT-12
AMPT-58**

Tension-Weld® tool specifications

Model	Part Number	Applied Tension	Tool Type	Strap Name	Joint Type	Seals Used	Strap Take-up	Base Length Under Strap		Power Source	Recommended Air Hose	Dimensions					
								inch	mm			Length inch	Length mm	Height inch	Height mm	Weight lb	Weight kg
VXL-2000Z	306540	Up to 200 lbs.	Pneumatic Combination	Contrax HD719 thru HD729 Dymax 302 thru 506 Series Tenax 1716 thru 1822	Sealless Tension-Weld	N/A	Unlimited	5	127.0	Air	Part No. P-8737 10' (3.0m) x 1/4" (6.4mm)	14	355.6	5-1/2	139.7	7.5	3.4
VXM-2000Z	306541	Up to 200 lbs.	Pneumatic Combination	Contrax HD723 thru 818 Series Dymax 304 thru 506 Series Tenax 1716 thru 1822	Sealless Tension-Weld	N/A	Unlimited	5	127.0	Air	Part No. P-8737 10' (3.0m) x 1/4" (6.4mm)	14	355.6	5-1/2	139.7	7.5	3.4
VXT-2-16	422580	Up to 500 lbs.	Pneumatic Combination	High-Strength Tenax 2030, 2038B, 2040	Sealless Tension-Weld	N/A	Unlimited	3-1/2	88.9	Air	Part No. P-8558 10' (3.0m) x 3/8" (9.5mm)	15-1/8	384.2	5-5/8	142.9	9	4.1
VXT-2-19	422585	Up to 800 lbs.	Pneumatic Combination	High-Strength Tenax 2225	Sealless Tension-Weld	N/A	Unlimited	3-1/2	88.9	Air	Part No. P-8558 10' (3.0m) x 3/8" (9.5mm)	15-1/8	384.2	5-5/8	142.9	9	4.1

Pneumatic seal-feed combination tool specifications

AMPT-12	422910	Up to 400 lbs.	Pneumatic Combination	Tenax 1822	Triple Crimp	50 ASD	Unlimited	4.5	114.3	Air	Part No. P-8558 10' (3.0m) x 3/8" (9.5mm)	9.0	228.6	13.5	342.9	21.5	9.8
AMPT-58	422200	Up to 600 lbs.	Pneumatic Combination	High-Strength Tenax 2030, 2038B, 2040	Triple Crimp	58 AMT	Unlimited	4.5	114.3	Air	Part No. P-8558 10' (3.0m) x 3/8" (9.5mm)	9.0	228.6	13.5	342.9	21.5	9.8

Plastic/Pneumatic tool accessories

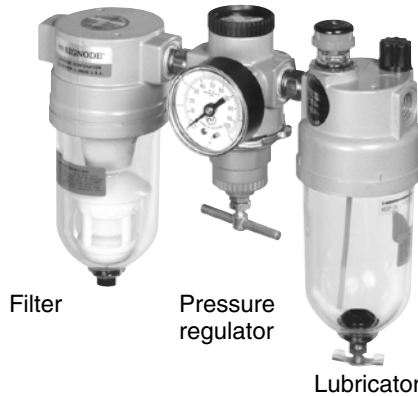
3610 W. Lake Ave. • Glenview, IL 60025
1-800-323-2464

Pneumatic tool accessories

All new Signode® pneumatic tools are supplied with a quick-disconnect plug and socket. A filter and regulator are needed with all Signode pneumatic sealers. A filter-regulator-lubricator is needed with pneumatic tensioners and combination tools. These additional fittings and air hoses are available from Signode to provide efficient installation.

Tool Type	Recommended Air Hoses			
	10' (3.0 m) x 1/4" (6.4 mm) i.d. Part No. P-8737		10' (3.0 m) x 3/8" (9.5 mm) i.d. Part No. P-8558	
Combination	VXL-2000Z	AMPT-12	VXT-2-16	
	VXM-2000Z	AMPT-58	VXT-2-19	

Note: Use light hydraulic oil in lubricator, such as Non-Fluid Oil No. LS-1236 or equivalent (Signode Part No. 008556).



Filter

Pressure regulator

Lubricator

Filter-Regulator-Lubricator assembly (Part No. P-173111)



Regulator mounting bracket (Part No. P-71982).



Y-fitting (Part No. P-8574). For operating two tools simultaneously



Quick-disconnect socket 3/8" (9.5mm) i.d. (Part No. P-8569). Lubricator fitting for hose connection.



Quick-disconnect socket 1/4" (6.4mm) i.d. (Part No. P-20706). Hose fitting for tool connection.



Quick-disconnect plug 1/4" (6.4mm) i.d. (Part No. P-8568). Hose fitting for lubricator connection.



Quick-disconnect plug 1/4" (6.4mm) i.d. (Part No. P-20704). Tool fitting for hose connection.

Recommended Air Line Piping

For pneumatic tools shown on page 1.

